

Fisher-Price®

X-TREME MACHINE™ JR.

Model Number: 72664



Please save these instructions for future reference.

Adult assembly is required.

**Tools needed for assembly:
Cap Nut Assembly Tool (included), Phillips Screwdriver and Hammer (not included).**

Age Grade: 1½ to 5 years.

Weight Limit: 50 lb. (23 kg)

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WARNING

- Adult supervision is required.
- Never use near steps, sloped driveways, hills, roadways, alleys, swimming pool areas or other bodies of water.
- Always wear shoes or sneakers.
- Never allow more than one rider.

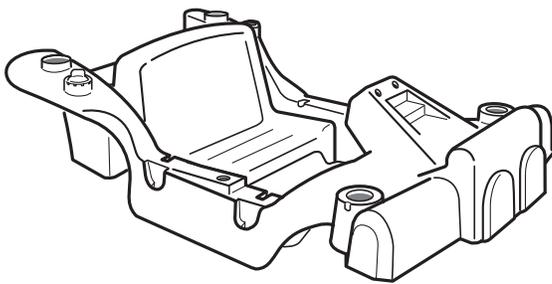


CAUTION

This product contains small parts.
Adult assembly is required.

PARTS

- If you experience a problem or are missing a part, please call us at **1-800-432-KIDS** rather than return this product to the store.
- Please identify all parts before assembly and save all packaging material until assembly is complete to ensure that no parts are discarded.
- Metal parts have been coated with a lubricant to protect them during shipment. Wipe all metal parts with a paper towel to remove any excess lubricant.



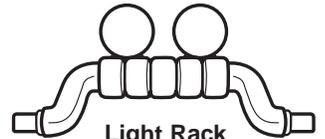
Vehicle Body



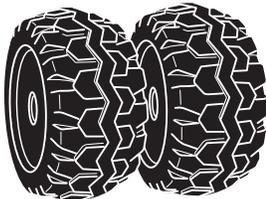
Steering Wheel



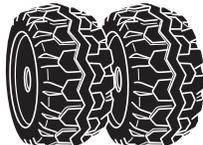
Steering Wheel Retainer



Light Rack



2 Rear Wheels



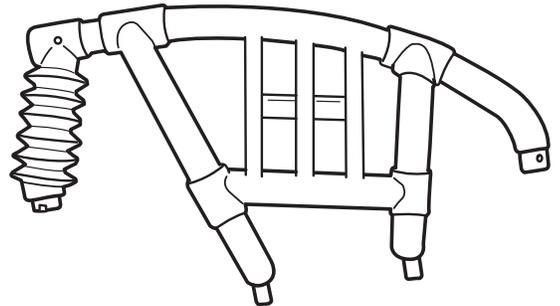
2 Front Wheels



Key



8 Bushings



Roll Cage - Right Side



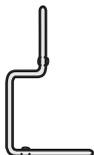
Rear Axle



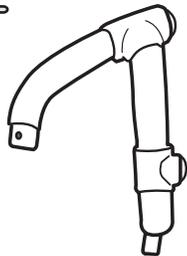
Cap Nut Assembly Tool



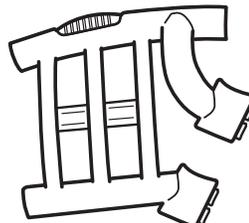
Front Axle B (Left)



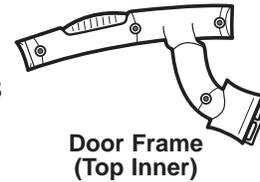
Front Axle A (Right)



Roll Cage - Left Side (Front)



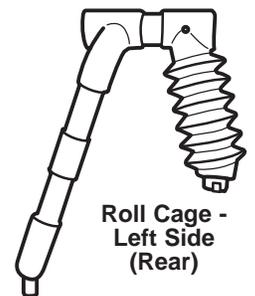
Door Frame (Outer)



Door Frame (Top Inner)



Door Frame (Bottom Inner)

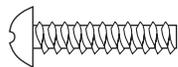


Roll Cage - Left Side (Rear)

Not Shown: Label Sheet



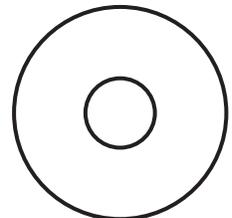
Cap Nut - 6



#8 x 3/4" Screw - 11



#8 x 1 1/2" Screw - 6

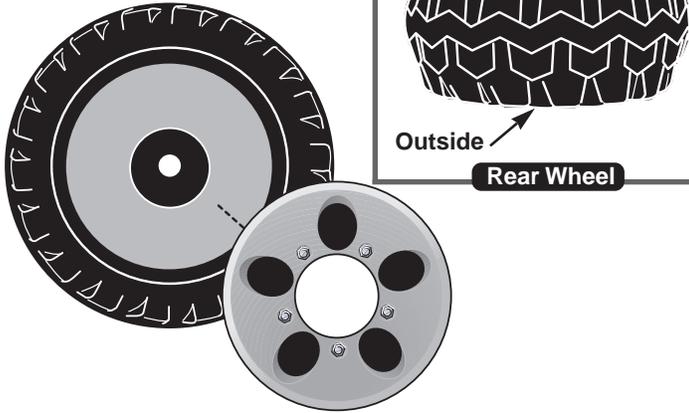


Washer - 4

ALL SHOWN ACTUAL SIZE

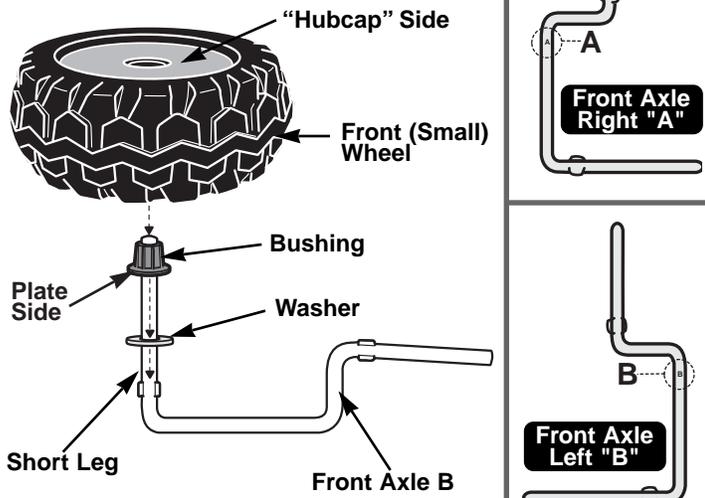
Assembly

1



- Identify the outside surface of each wheel. (See the inset above to identify the inside surface of the rear [large] wheels. The inside surface of the front [small] wheels are marked **IN.**)
- Before applying labels to the wheels, make sure your hands are clean and dry and wipe each wheel with a clean, dry cloth.
- Apply label **23** to the outside surface of each rear wheel. Apply label **2** to the outside surface of each front wheel. For best results, avoid repositioning a label once it has been applied.

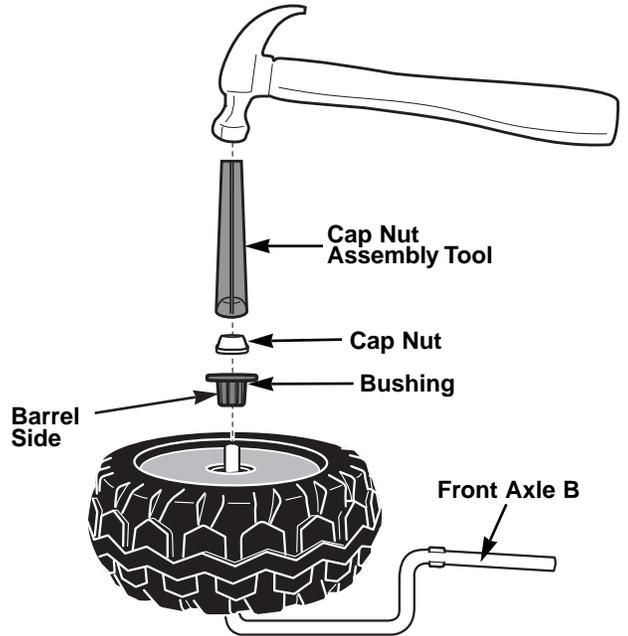
2



Note: The front axles are not interchangeable and are marked A (right) and B (left). Identify the left front axle (B).

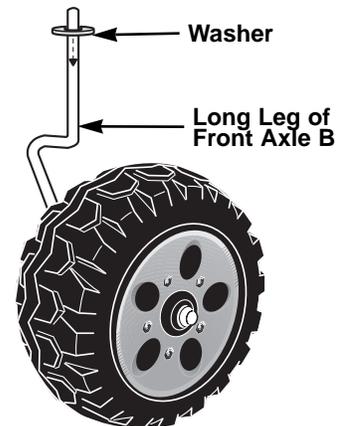
- Fit a washer onto the short leg of front axle B.
- Fit a bushing, plate side down, onto the short leg of front axle B.
- Fit a front (small) wheel, "hubcap" side up, on the short leg of front axle B.

3



- Fit a bushing, barrel side down, onto the short leg of front axle B.
- Place a cap nut in the cupped end of the cap nut assembly tool.
- Hold the cap nut against the end of the short leg. Tap the cap nut assembly tool with a hammer to secure the cap nut on the end of the short leg of front axle B.

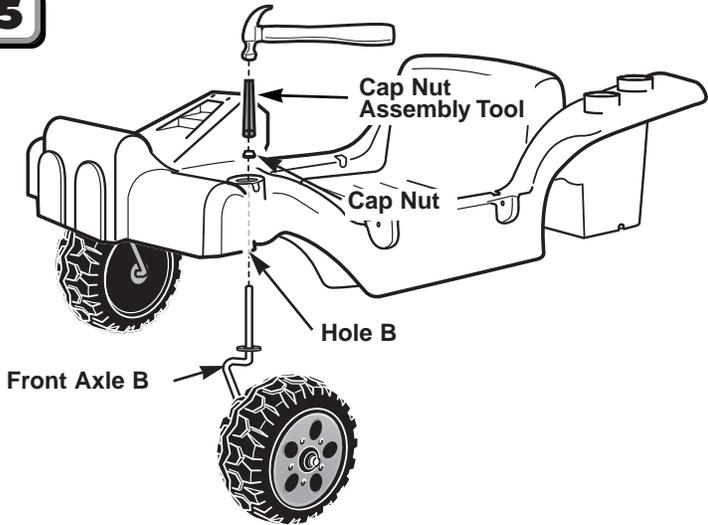
4



- Fit a washer on the long leg of front axle B.

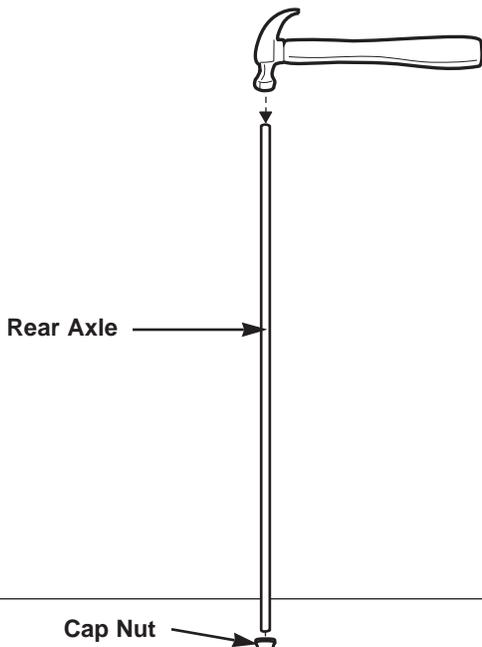
Assembly

5



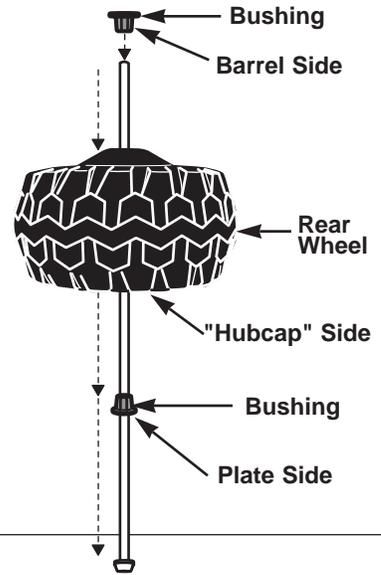
- Lift the front end of the vehicle body and insert the long leg of front axle B up into the hole marked B in the vehicle body.
- Place a cap nut in the cupped end of the cap nut assembly tool.
- Hold the cap nut against the end of front axle B. Tap the cap nut assembly tool with a hammer to secure the cap nut on the end of front axle B.
- Repeat steps 2 - 5 to assemble the right front axle (A) to the vehicle body.

6



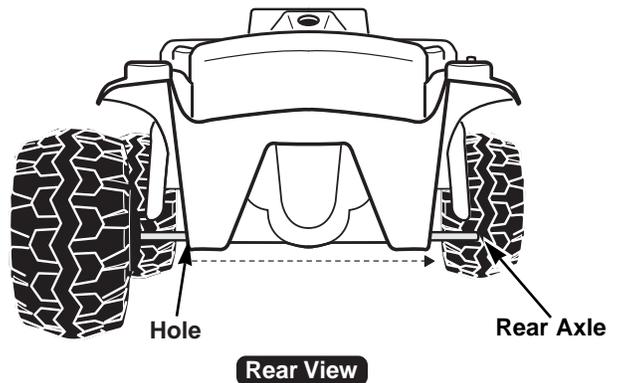
- Place a cap nut, cupped side up, on a flat, hard surface.
- Fit the end of the rear axle into the cap nut.
- Tap the opposite end of the rear axle with a hammer to secure the cap nut on the end of the rear axle.

7



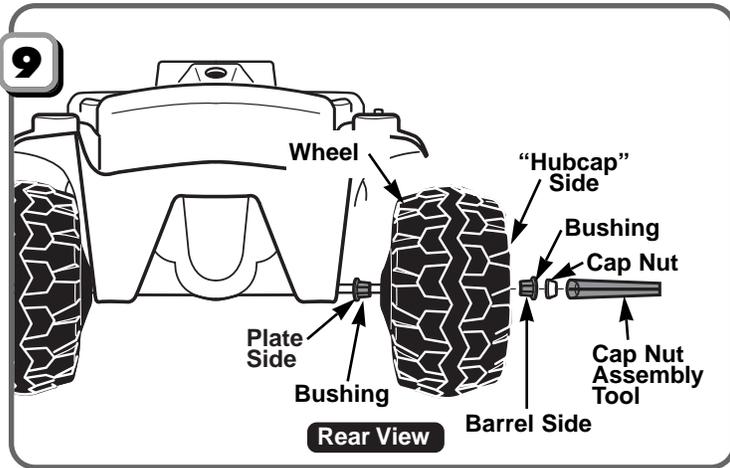
- Slide a bushing, plate side first, onto the rear axle.
- Slide a rear wheel, "hubcap" side first, onto the rear axle.
- Slide another bushing, barrel side first, onto the rear axle.

8

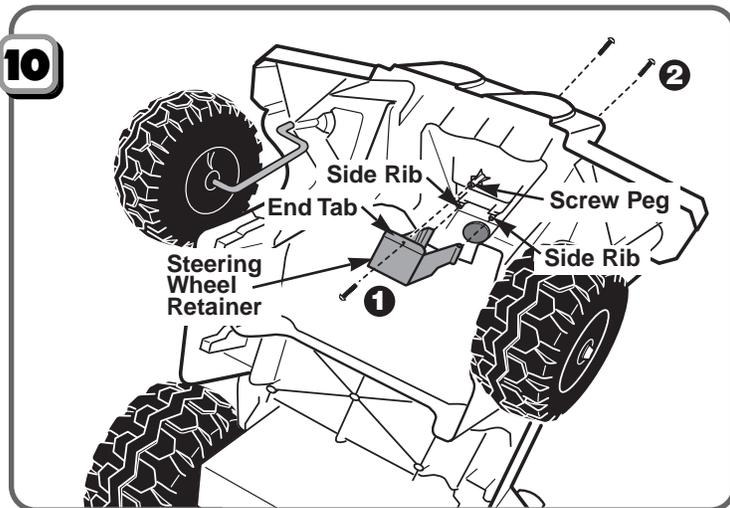


- Face the back of the vehicle.
- Slide the rear axle into the hole in one side of the vehicle body, through the vehicle body and out through the hole in the other side of the vehicle body.

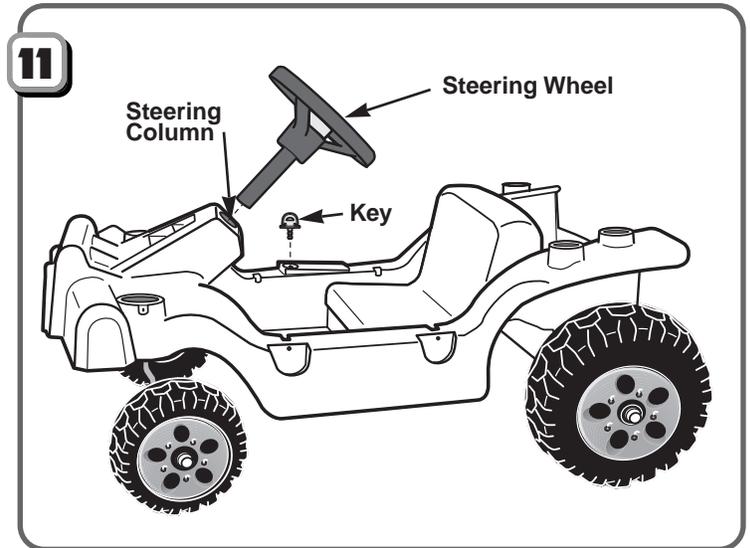
Assembly



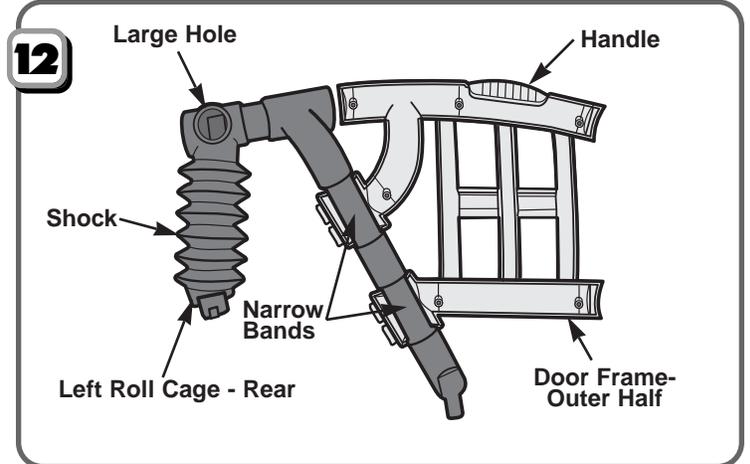
- Slide a bushing, plate side first, onto the end of the rear axle.
- Slide a wheel, "hubcap" side out, onto the rear axle.
- Slide another bushing, barrel side first, onto the rear axle.
- Place a cap nut in the cupped end of the cap nut assembly tool and hold the cap nut against the end of the rear axle.
- Support the rear axle on the opposite side of the vehicle body and tap the cap nut assembly tool with a hammer to secure the cap nut on the end of the rear axle.



- Lift the front end of the vehicle.
- Align the hole in the steering wheel retainer's end tab with the screw peg on the underside of the vehicle body and hold the steering wheel retainer in place. Make sure the steering wheel retainer fits over the side ribs on the vehicle body.
- **From the underside of the vehicle body**, insert a #8 x 3/4" screw through the hole in the steering wheel retainer's end tab and into the screw peg on the vehicle body **1**. Tighten the screw with a Phillips screwdriver. Do not over-tighten.
- **From the top side of the vehicle body**, make sure the two screw holes in the front of the vehicle body are aligned with the holes in the steering wheel retainer. Insert two #8 x 3/4" screws through the front of the vehicle body and into the steering wheel retainer **2**. Tighten the screws with a Phillips screwdriver. Do not over-tighten.
- Lower the front end.



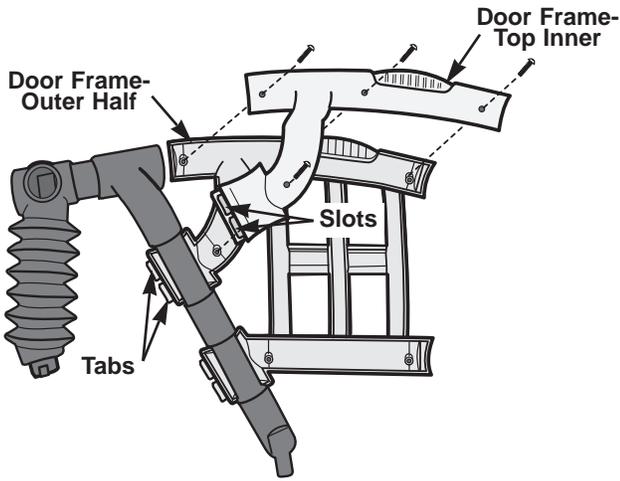
- Fit the steering wheel into the round hole in the steering column.
- Press firmly to snap the steering wheel into the steering wheel retainer.
- Fit the key into the hole in the vehicle body and press firmly to snap it into the vehicle body.



- Place the outer half of the door frame **face down** on a flat surface. Make sure the handle is at the top.
- Fit the narrow bands on the rear left roll cage onto the outer half of the door frame. Make sure that the large hole above the roll cage shock is facing up.

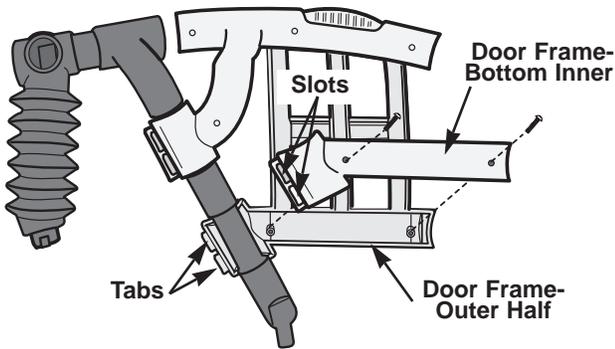
Assembly

13



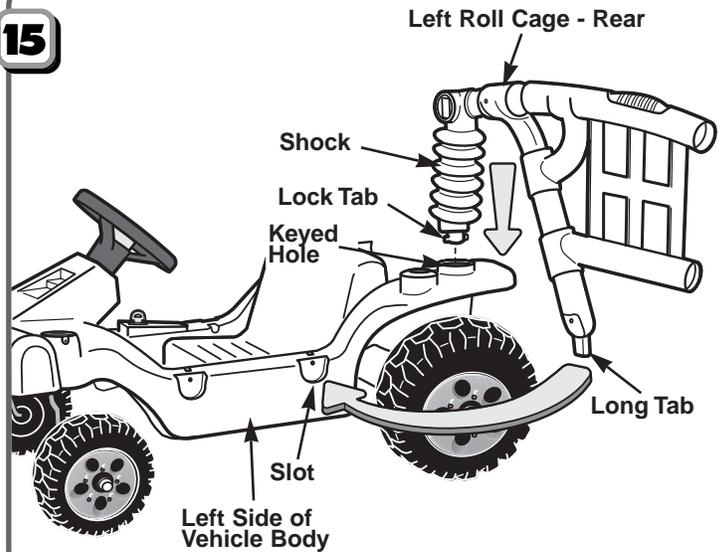
- Angle the top inner door frame and fit the slots on the top inner door frame onto the tabs on the outer door frame.
- Rotate the top inner door frame to close around the rear left roll cage. **Make sure the tabs are secured in the slots.**
- Hold the door frame pieces together and insert 4 #8 x 3/4" screws through the top inner door frame as shown.
- Tighten the screws with a Phillips screwdriver. Do not over-tighten.

14



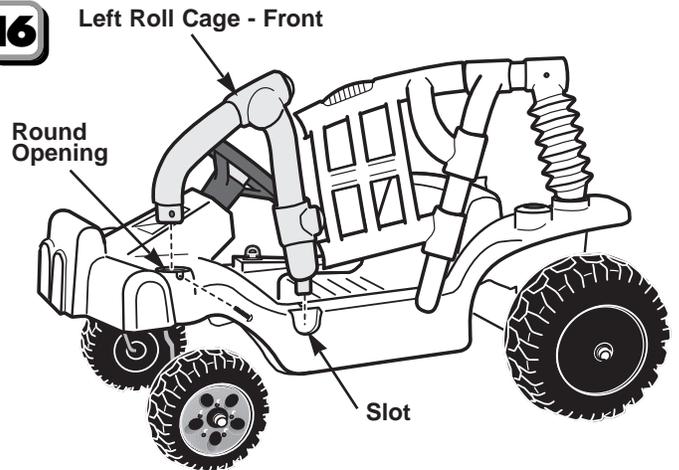
- Angle the bottom inner door frame and fit the slots on the bottom inner door frame onto the tabs on the outer door frame.
- Rotate the bottom inner door frame to close around the rear left roll cage. **Make sure the tabs are secured in the slots.**
- Hold the door frame pieces together and insert 2 #8 x 3/4" screws through the bottom inner door frame.
- Tighten the screws using a Phillips screwdriver. Do not over-tighten.

15



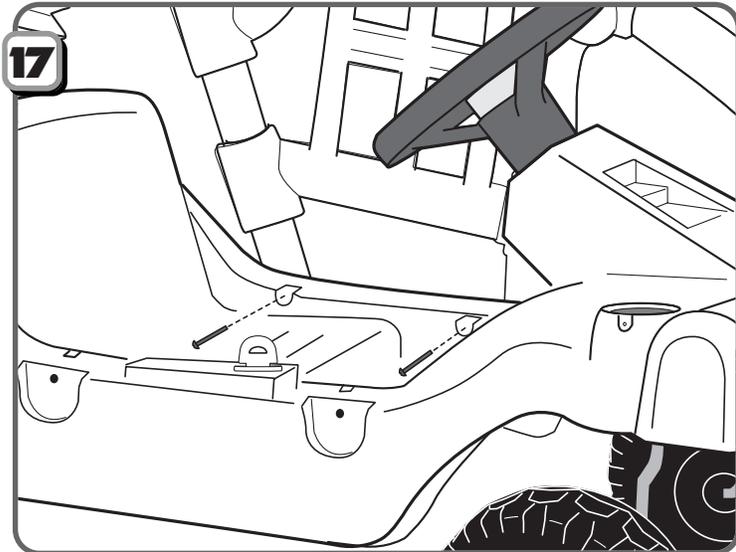
- Position the rear left roll cage as shown to align the shock's lock tabs with the keyed hole in the left side of vehicle body.
- Note:** The door will swing freely!
- Fit the shock into the hole.
- Rotate the rear left roll cage towards the vehicle body 1/4 turn and fit the long tab at the bottom of the rear left roll cage bar into the corresponding slot in the side of the vehicle body.

16

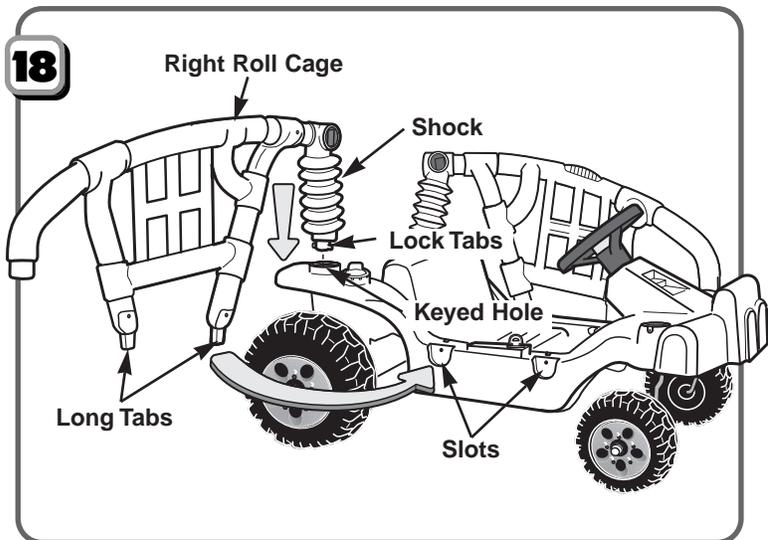


- Fit the front left roll cage into the large round opening and slot in the left side of the vehicle body.
- Insert a #8 x 3/4" screw into the vehicle body as shown.
- Tighten the screw with Phillips screwdriver. Do not over-tighten.

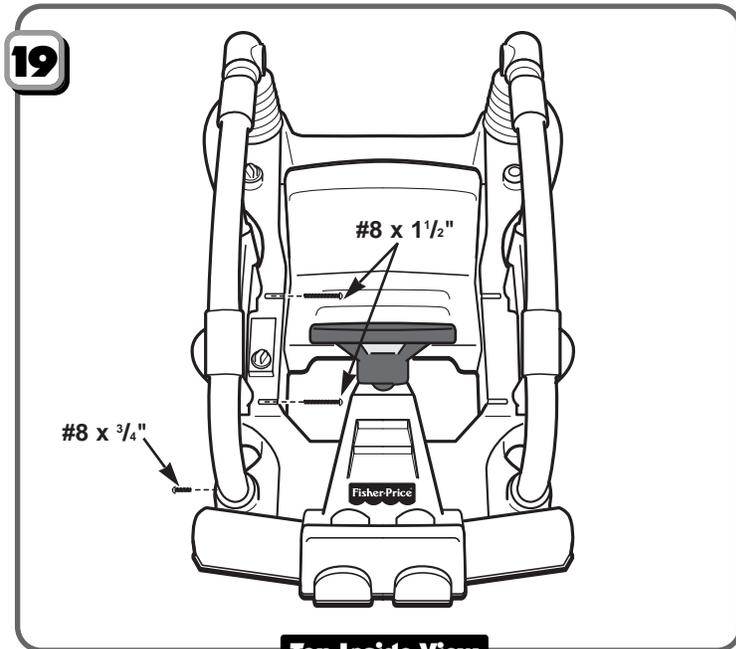
Assembly



- From the passenger compartment, insert two #8 x 1½" screws through the vehicle body and into the roll cage.
- Tighten the screws with a Phillips screwdriver. Do not over-tighten.

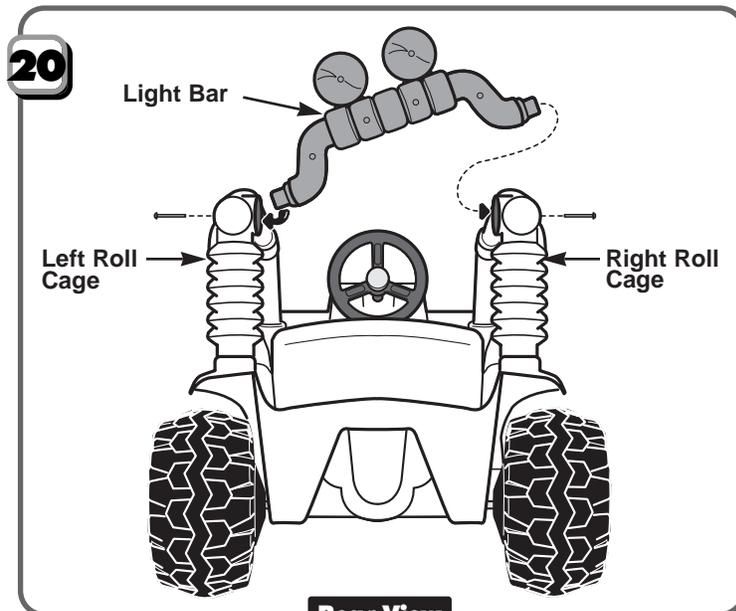


- Position the right roll cage as shown to align the shock's lock tabs with the keyed hole in the right side of the vehicle body.
- Fit the shock into the hole.
- Rotate the right roll cage towards the vehicle body ¼ turn and fit the long tabs at the bottom of the right roll cage into the corresponding slots in the side of the vehicle body.



Top Inside View

- From the outside of the vehicle body, insert a #8 x ¾" screw into the vehicle body.
- From the passenger compartment, insert two #8 x 1½" screws through the vehicle body and into the roll cage.
- Tighten the screws with a Phillips screwdriver. Do not over-tighten.



Rear View

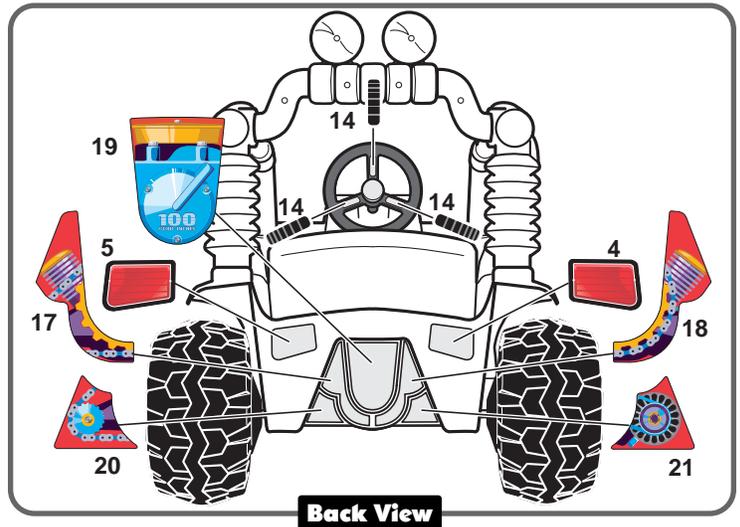
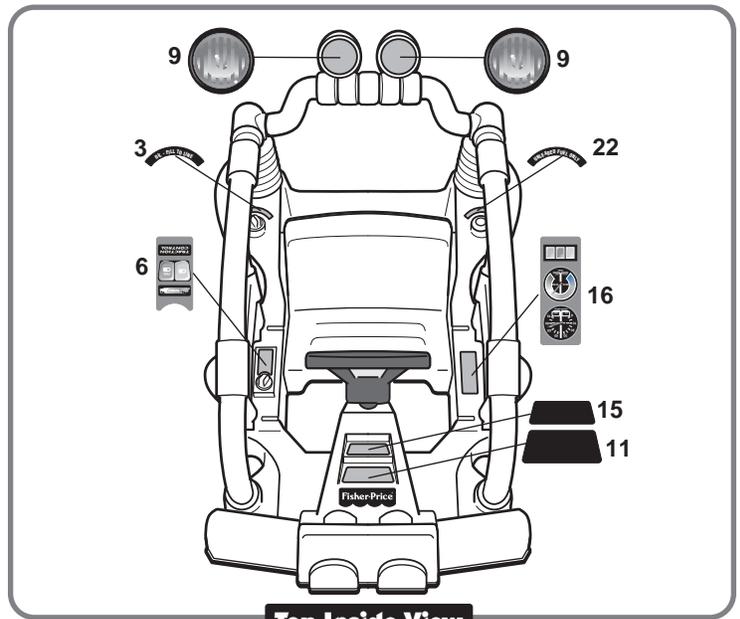
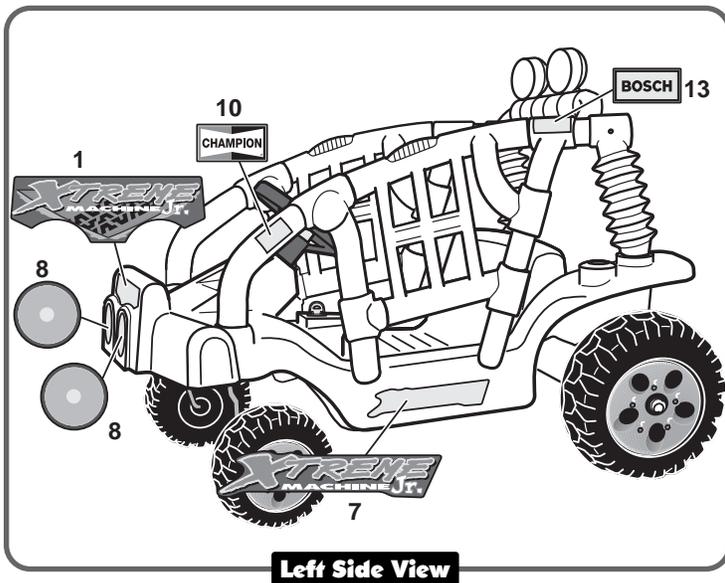
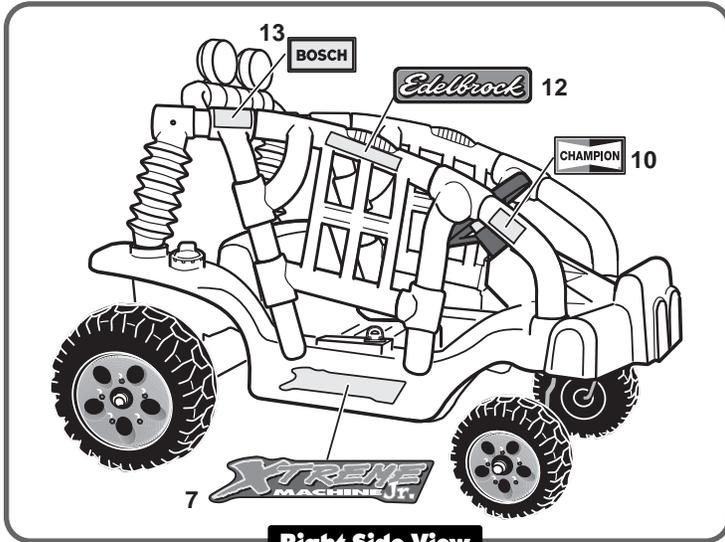
- Fit the ends of the light bar into the holes in the left and right roll cages. Make sure the flat side of the lights face the front of the vehicle.

Note: You may need to flex the roll cage sides slightly to fit the light bar between them.

- Insert a #8 x 1½" screw through the left and right roll cages and into the ends of the light bar.
- Tighten the screws with a Phillips screwdriver. Do not over-tighten.

Label Decoration

- Wipe the areas where the labels will be applied with a clean, dry cloth.
- Wash your hands before applying labels to the vehicle.
- Apply labels as indicated in the illustrations.
- Avoid repositioning a label once it has been applied.



Care and Maintenance

- Periodically check all screws, retainers and protective coverings and tighten as required. Check plastic pieces on a regular basis for cracks or broken pieces.
- To clean or to remove static electricity, wash the vehicle with a mild soap and water solution and soft cloth. Rinse clean with water to remove soap residue and towel dry.

If you have any questions about this product:

In Canada, call 1-800-567-7724, or write to: Mattel Canada Inc., 6155 Freemont Blvd., Mississauga, Ontario L5R 3W2.

In Great Britain, telephone 01628 500302.

In Australia, Mattel Australia Pty. Ltd., 658 Church Street, Locked Bag #870, Richmond, Victoria 3121 Australia. Consumer Advisory Service 1-800-800-812 (valid only in Australia).

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