

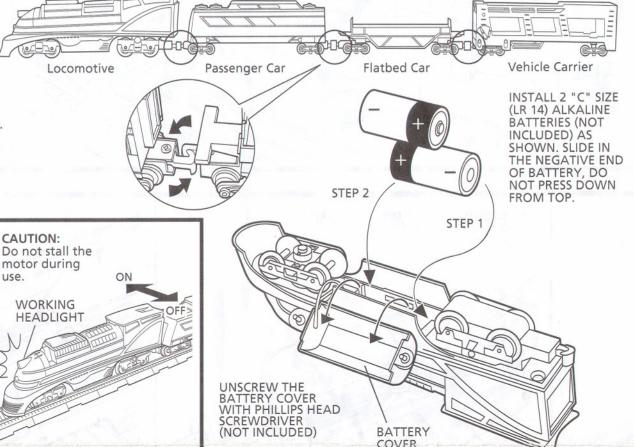
PLEASE KEEP THESE INSTRUCTIONS FOR FUTURE REFERENCE AS THEY CONTAIN IMPORTANT INFORMATION.

# TO ENJOY ALL FEATURES AVAILABLE IN THE TRAIN SET, FOLLOW THESE GUIDELINES CLOSELY:

- Connect the train as shown, Locomotive Passenger Car Flatbed Car Vehicle Carrier. Once connected, the moveable panel on the FLATBED CAR must be on the left hand side of the connected train.
- Set the train in the direction shown in the TRACK LAYOUTS section, following the rules carefully and you will enjoy all featured functions of this train set.
- Requires 2 "C" size (LR 14) batteries (not included).
- Use alkaline batteries for longest life and best performance.
- Tool needed for battery installation : Phillips head screwdriver ( not included ).
- Replace batteries when train motion becomes too slow or cannot go uphill.
- This product is not recommended for use on loose dirt or wet surfaces.
- Train cars have best performance on supplied tracks.
- Do not play train cars on carpet since carpet does not provide suitable traction and lint from carpet may damage cars.
- Do not immerse in water.

# CAUTION: To Avoid Battery Leakage:

- 1. Non-rechargeable batteries are not to be recharged.
- 2. Do not mix alkaline, standard (carbon-zinc), or rechargeable (nickel-cadmium) batteries.
- 3. Do not mix old and new batteries.
- 4. Only batteries of the same or equivalent type as recommended are to be used.
- 5. Batteries are to be inserted with the correct polarity.
- 6. Exhausted batteries are to be removed from the toy.
- 7. The supply terminals are not to be short-circuited.
- 8. Remove batteries from product before extended storage.
- 9. Rechargeable batteries are to be removed from the toy before being charged.
- Rechargeable batteries are only to be charged under adult supervision.

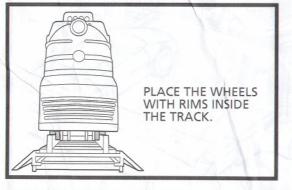


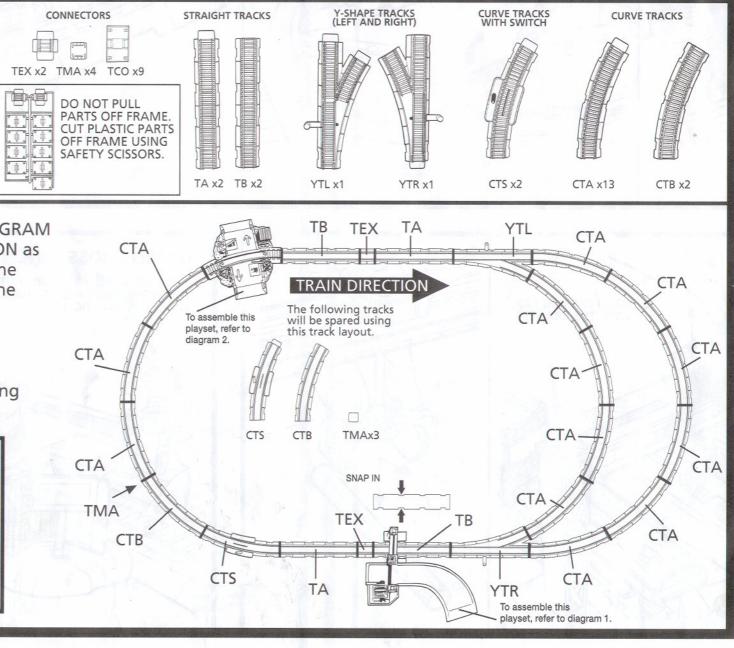
## **GETTING STARTED**

The track layout provided below is an elementary track layout. It is for easy assembly and quick enjoyment of this train set.

For the elementary track layout, assemble the CARGO LOADING DOCK as shown in DIAGRAM 1 and the GATED CROSS JUNCTION as shown in DIAGRAM 2. Connect the tracks and parts as indicated in the layout below. Enjoy!

For advanced enthusiasts, follow directions shown in the TRACK LAYOUTS section for other exciting play patterns.



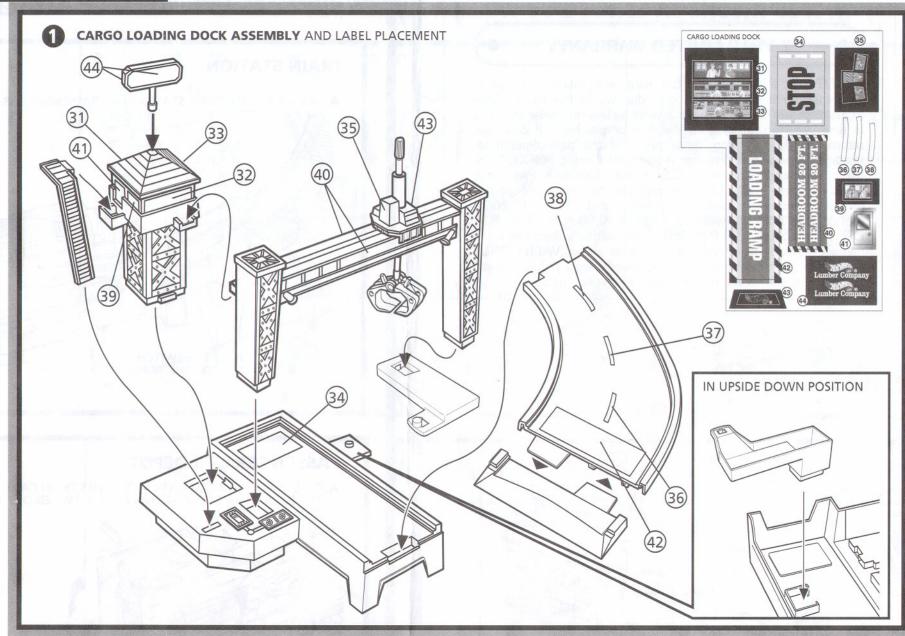


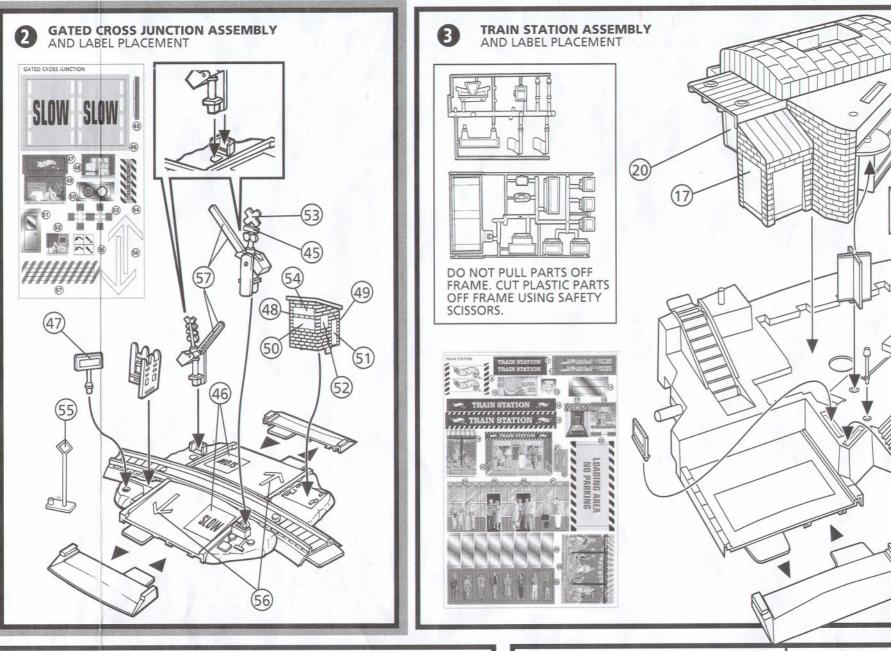
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#### ADULT ASSEMBLY REQUIRED

65631-94-0700400 PRINTED IN CHINA

# TO ASSEMBLE





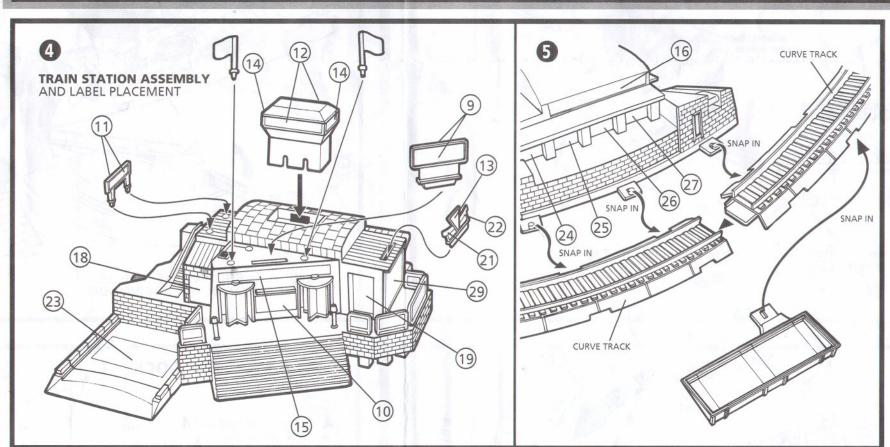
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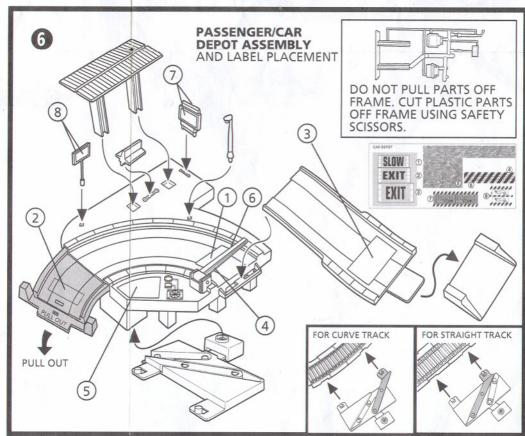
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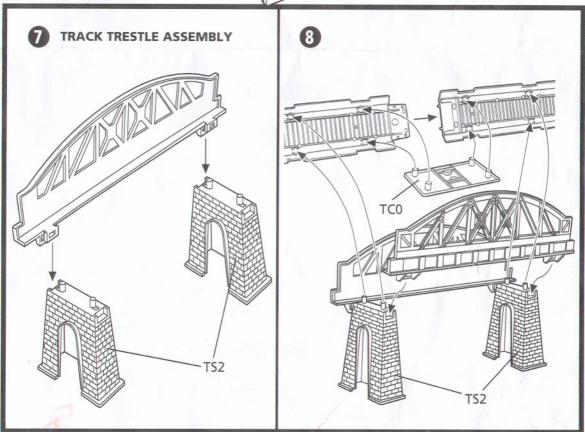
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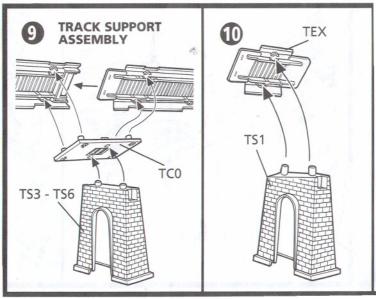
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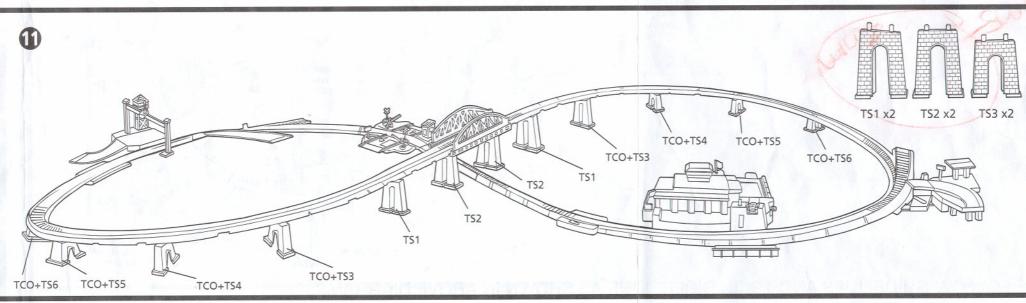
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TS4 x2 TS5 x2 TS6 x2

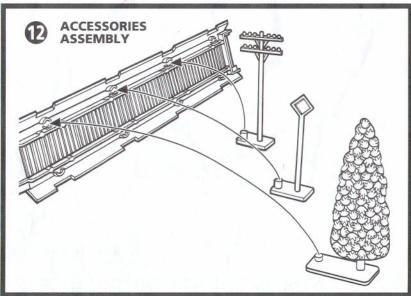




TEX x2 TMA x4

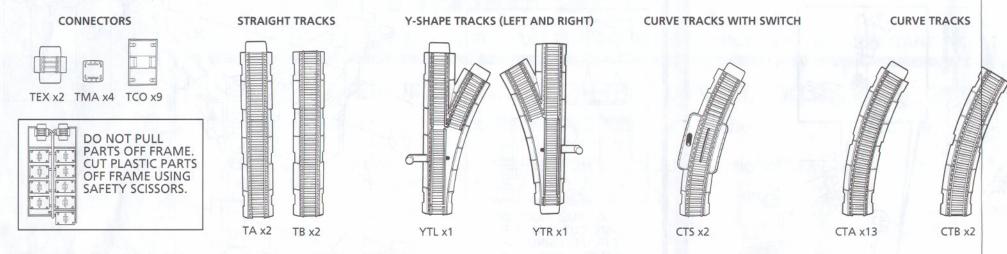


TCO x9



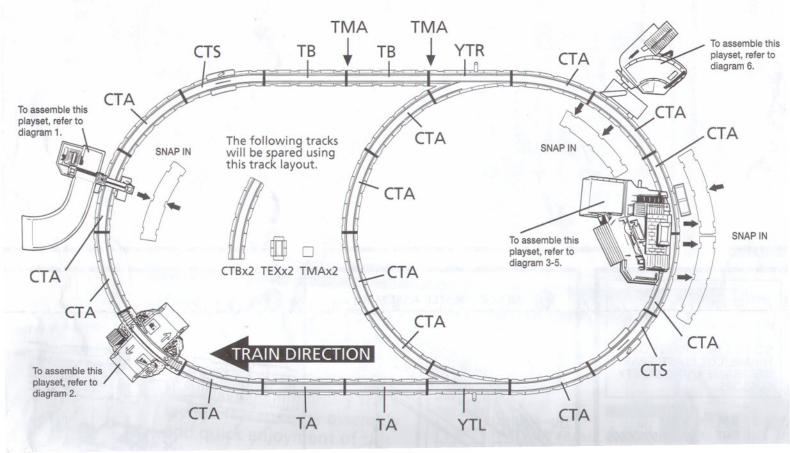
## TRACK LAYOUTS

These various types of tracks & connectors are included in this set.

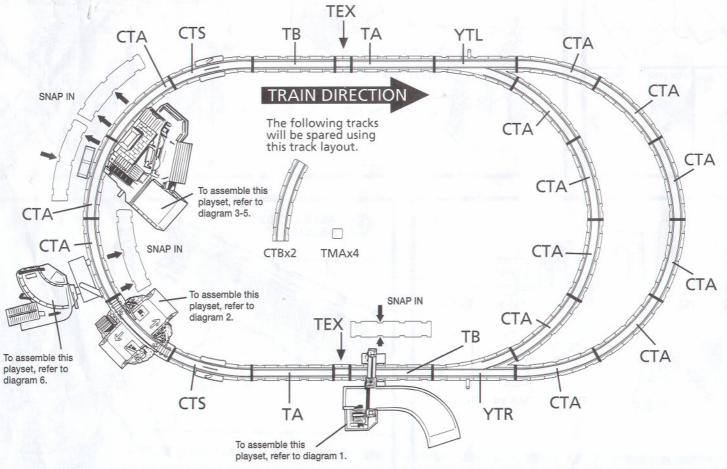


The following track layouts are possible with these connectors & tracks.

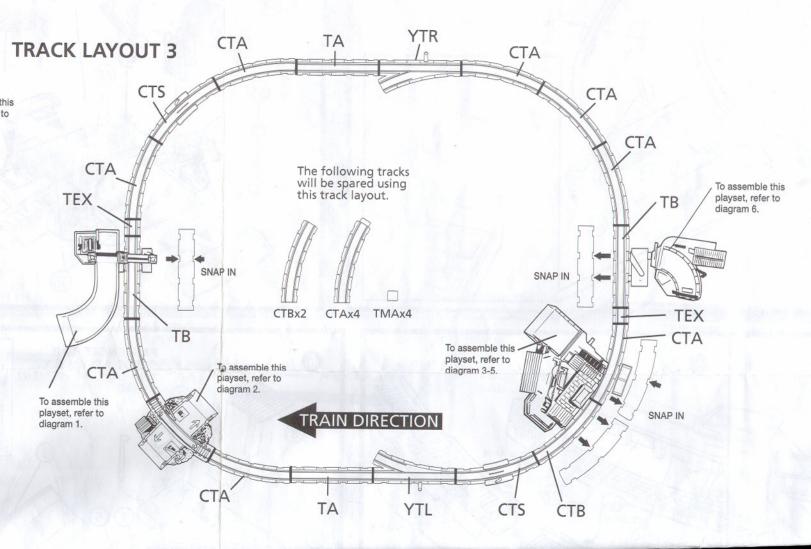
### **TRACK LAYOUT 1**



## **TRACK LAYOUT 2**

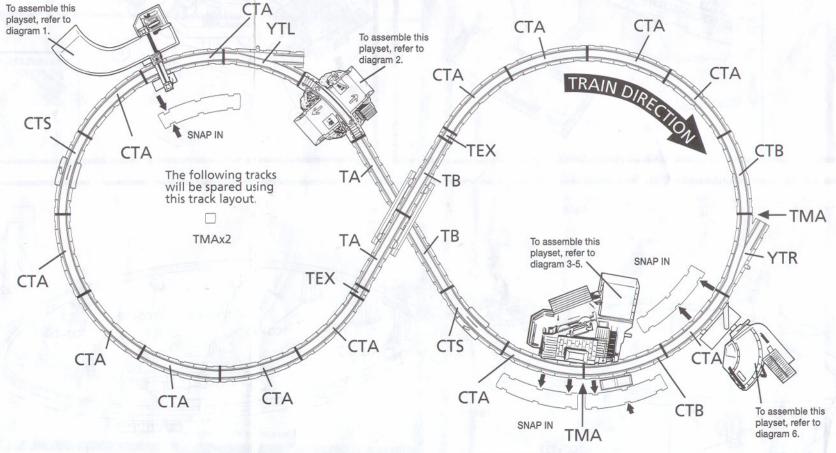


NOTE: TO MAXIMIZE THE PERFORMANCE OF THE TRAIN SET, PLEASE FOLLOW GUID



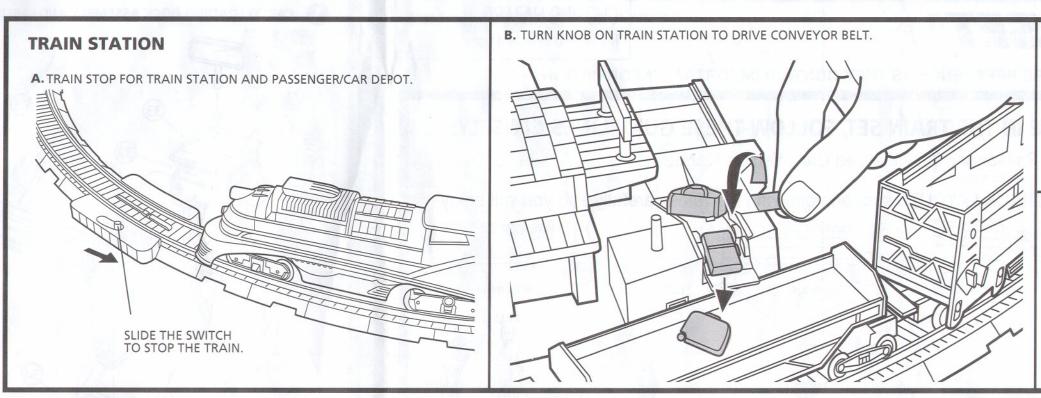
## TRACK LAYOUT 4

(This layout involves Track Supporters and Bridge Fences, please refer to DIAGRAMS 7 through 11 from ASSEMBLE section for detail assembly.)

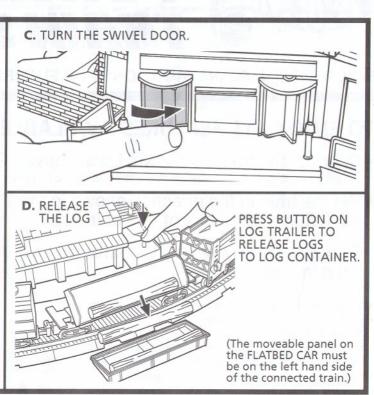


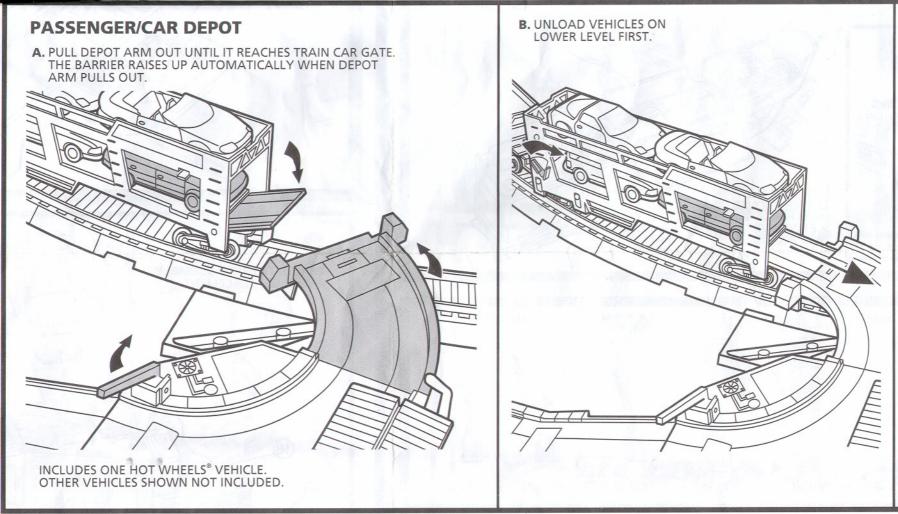
DELINES AND TRAIN DIRECTIONS AS SHOWN IN ABOVE DIAGRAMS.

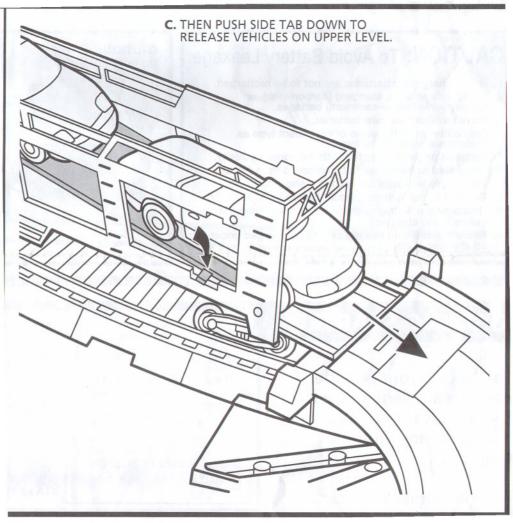
# START TO PLAY TO ENJOY ALL FEATURES AVAILABLE IN THE TRAIN SET, PLEASE FOLLOW GUIDELINE

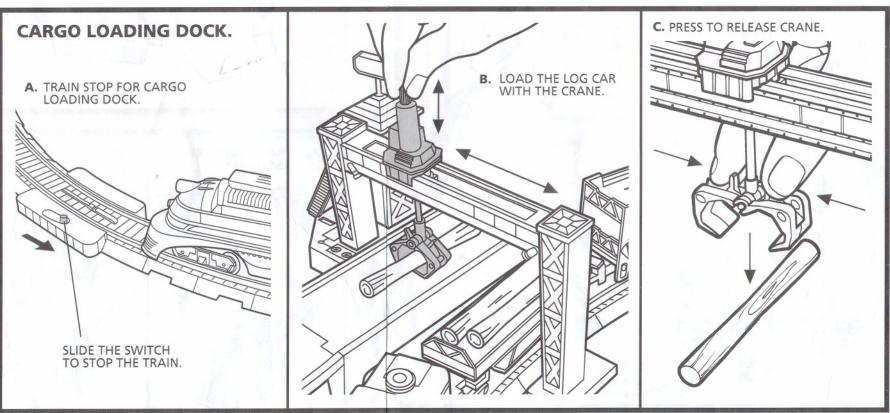


## IES AS SHOWN BELOW.









#### **GATED CROSS JUNCTION**

THE BARRIERS DROP DOWN AUTOMATICALLY WHEN THE TRAIN PASSES THROUGH THE CROSS JUNCTION.

#### **2 YEAR LIMITED WARRANTY**

ARCOTOYS, INC., A Mattel Company, warrants to the original consumer purchaser that this toy product will be free from defects in material or workmanship for 2 years (unless otherwise specified in alternate warranties) from the date of purchase. If defective, return the product along with proof of the date-of-purchase. postage prepaid, to Consumer Adjustment Center, ARCOTOYS, INC., A Mattel Company, C.S. #9008, Crossways Park West, Woodbury, New York 11797 for replacement or refund at our option, or you may phone us toll-free at 1 (800) 442-2664. Monday thru Friday between the hours of 10:00 A.M. - 5:00 P.M. EST (7:00 A.M. - 2:00 P.M. PST). This warranty does not cover damage resulting from accident, misuse or abuse. VALID ONLY IN U.S.A. This warranty gives you specific legal rights and you may also have other rights which vary from state to state.