### MAKE EVEN MORE HOT WHEELS® CARS

#### **ADVERTISEMENT**



COLORS AND DECORATIONS MAY VARY.

### **TROUBLESHOOTING TIPS**

#### Mold and syringe do not fit together -

Ensure the mixer is in the mold and rotated to line up with the mold ribs. Push firmly together and then twist 90 degrees.

#### Syringe is loose when attached to mold -

Ensure that the mixer is in the mold before assembly.

#### Molded car is soft/sticky/not cured -

Ensure that the mixer stick is inside the mixer tube before assembly.

#### Assembled car doesn't roll smoothly -

Check that all the mold flash is removed from the wheel arches.

#### Drops of Fusion Fluid in the Factory or body mold -

Wipe with a cloth for easy clean-up.



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#### **CONSUMER INFORMATION**

Need Assistance? Visit service.mattel.com or call 1-800-524-8697 (US and Canada only).

SERVICE.MATTEL.COM

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## CAR BUILDING GUIDE

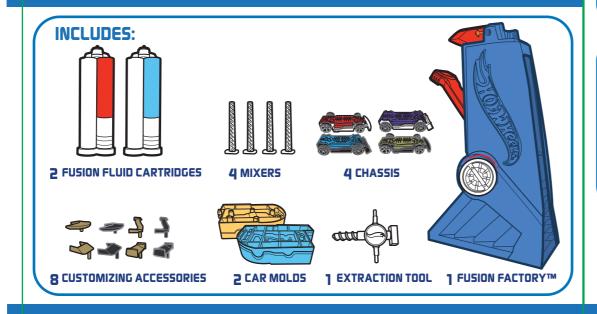
PLEASE KEEP THESE INSTRUCTIONS FOR FUTURE REFERENCE AS THEY CONTAIN IMPORTANT INFORMATION.

#### **WELCOME TO THE WORLD OF CHEMICAL FUSION!**

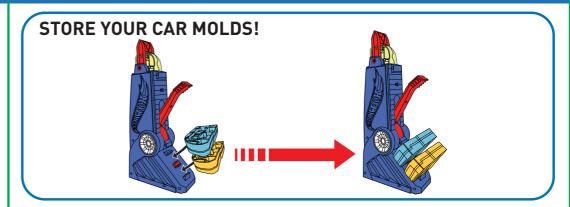
Hot Wheels® Fusion Factory™ is the machine that safely turns a liquid into a solid so you can design and build your own Hot Wheels® cars!

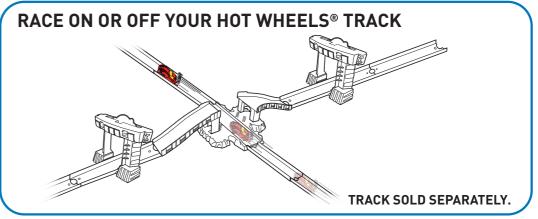
This Car Building Guide includes operation and assembly instructions, as well as experiments and lessons that encourage kids to learn about science and technology, along with cool tips to help make each car a uniquely customized creation!

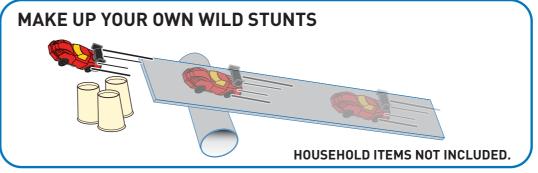
### **WHAT YOU GET**



### **MORE PLAY IDEAS**







#### **PARENTS:**



FOR EPIC TRACK IDEAS, HOW-TO VIDEOS AND AWESOME ENTERTAINMENT, CHECK OUT THE HOT WHEELS® YOUTUBE CHANNEL!



WWW.YOUTUBE.COM/HOTWHEELS

HOW TO CHANGE A LIQUID INTO A SOLID USING TEMPERATURE.

#### WATER IS A LIQUID THAT FREEZES INTO SOLID ICE WHEN THE TEMPERATURE DROPS BELOW 32°F.

HERE'S AN EXPERIMENT YOU CAN DO IN THE KITCHEN WITHOUT USING YOUR FUSION FACTORY™ TO **SEE FOR YOURSELF!** 

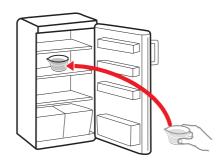
1 FILL A CUP WITH WATER.



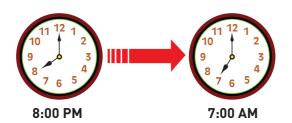
PUT IT INSIDE YOUR FREEZER BEFORE YOU GO TO BED.







TAKE THE CUP OUT OF THE FREEZER WHEN YOU WAKE UP. WHAT HAS HAPPENED?



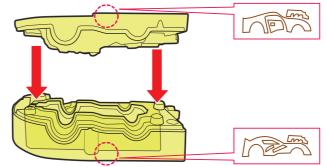


PUT THE CAR BODY MOLD TOGETHER



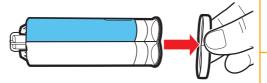
FOR INSTRUCTIONAL VIDEOS, VISIT WWW.HOTWHEELS.COM/FUSIONFACTORY

ALIGN THE SEAMS AND PRESS THE HALVES TOGETHER, INSERTING THE PEGS INTO THE HOLES.



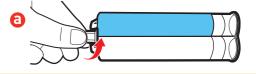
## ATTACH THE FUSION FLUID CARTRIDGE

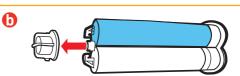




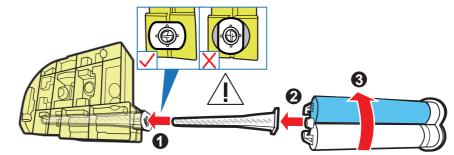
CARTRIDGE COVER.

TWIST & REMOVE THE TOP CARTRIDGE LID.





SLIDE MIXER ALL THE WAY INTO THE CAR MOLD. INSERT CARTRIDGE. TWIST CLOCKWISE TO LOCK THE PIECES TOGETHER.



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## PUMP THE FUSION FLUID INTO THE FACTORY!

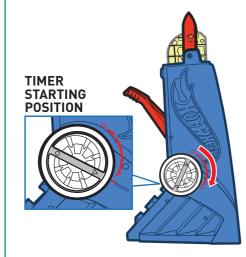
LOAD CAR MOLD INTO FUSION FACTORY™ AND PRESS DOWN UNTIL IT STOPS.



2 LOCK HANDLE IN UPRIGHT POSITION.

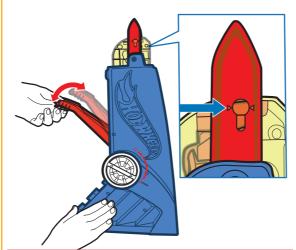


TWIST TIMER TO THE RIGHT UNTIL IT STOPS.



IMPORTANT: AFTER TIMER IS SET, IMMEDIATELY BEGIN PUMPING OF THE FUSION FACTORY™ LEVER SLOWLY AND STEADILY. ALL PUMPING SHOULD BE COMPLETED AROUND 60 SECONDS.

HOLD THE BASE AND SLOWLY PUMP THE LEVER 7-10 TIMES. HOLD THE LEVER FOR AT LEAST 3 SECONDS AT THE BOTTOM OF EACH PUMP. DON'T PUMP TOO FAST!



IMPORTANT: CONTINUE PUMPING UNTIL YOU SEE FUSION FLUID REACH THE LEVEL INDICATOR ON THE HANDLE OR IF THE LEVER TENSION RELEASES.

## SCIENCE

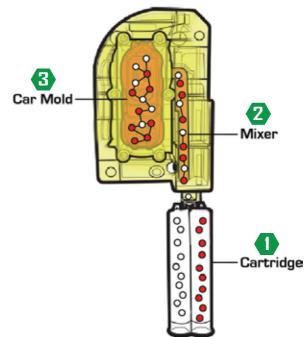
## HOW DOES FUSION FACTORY™ TURN A LIQUID INTO A SOLID?



## ANYTHING THAT TAKES UP SPACE IN THIS WORLD IS MATTER. TIRE. WHEELS. ENGINES. EVERYTHING!

ALL MATTER CAN MOVE FROM ONE STATE TO ANOTHER, FROM LIQUID TO SOLID, FROM GAS TO LIQUID, YOU NAME IT. IT JUST NEEDS THE RIGHT TEMPERATURE, PRESSURE, AND/OR CHEMICAL REACTION TO MAKE IT CHANGE. THIS IS WHAT SCIENTISTS CALL "CHANGING STATES OF MATTER." YOUR FUSION FACTORY™ DOES THIS, TOO. IN FACT, IT TURNS TWO LIQUIDS INTO A SOLID. HOW?

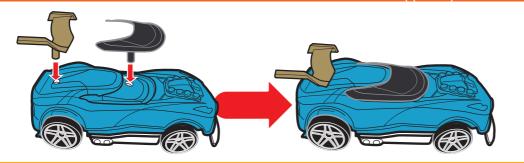
EACH FUSION FLUID CARTRIDGE CONTAINS TWO SPECIAL LIQUIDS THAT LINK TOGETHER WHEN COMBINED.

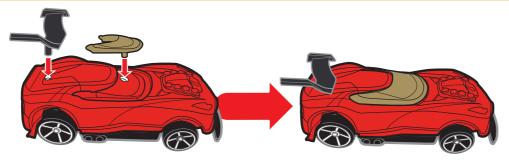


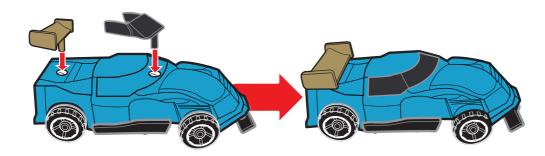
- WHEN YOU PUMP THE FUSION FACTORY™ LEVER YOU CREATE PRESSURE THAT MIXES THE TWO LIQUIDS TOGETHER IN A SPECIAL MIXING TUBE.
- THE COMBINED MATERIALS UNDERGO A CHEMICAL REACTION AND BOND TOGETHER INSIDE THE CAR BODY MOLD TO MAKE THEM STRONGER.
- WHEN YOU OPEN THE MOLD, THE TWO LIQUIDS HAVE FUSED INTO A SOLID CAR BODY AND YOU HAVE NOW CAUSED A CHANGE IN STATE OF MATTER!

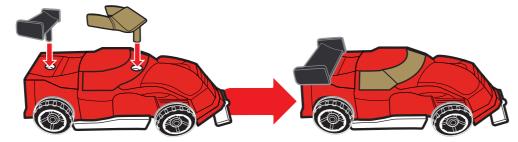
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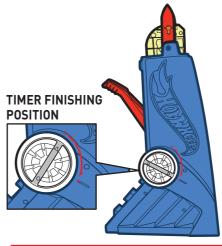




NOTE: SOME ACCESSORIES MIGHT NOT WORK WITH ALL VEHICLES.

## TIME'S UP! OPEN THE FUSION FACTORY™





IMPORTANT: HANDLE CANNOT BE RELEASED UNTIL THE TIMER STOPS.

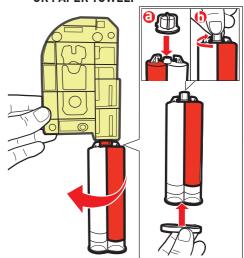
WHEN THE TIMER IS DONE, PUSH DOWN THE HANDLE TO RELEASE THE CAR MOLD.



REMOVE THE CAR MOLD.



TWIST & UNLOCK THE FUSION FLUID CARTRIDGE. IF ANY DRIPS OCCUR, QUICKLY AND EASILY WIPE THEM UP WITH A CLOTH OR PAPER TOWEL.



REPLACE BOTH CAPS AND SAVE THE CARTRIDGE. EACH CARTRIDGE MAKES 2 CAR BODIES!

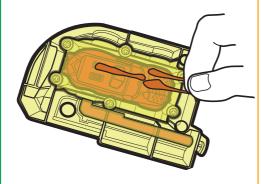
## TAKE YOUR CAR BODY OUT OF THE MOLD!



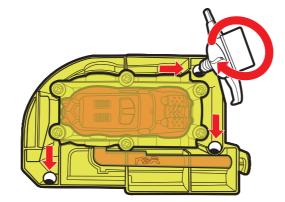
## BUILD YOUR NEW HOT WHEELS® CAR!



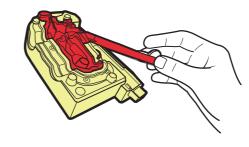
PULL AND REMOVE THE EXCESS MATERIAL OUTSIDE THE CAR MOLD.



SCREW IN THE EXTRACTION TOOL IN THE SLOTS INDICATED TO SEPARATE THE MOLD HALVES.



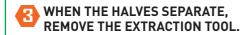
REMOVE MIXER TUBE FROM CAR MOLD AND DISCARD.

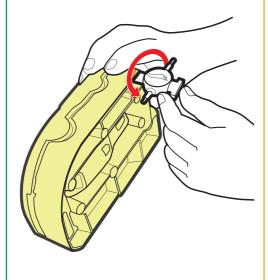


HOOK THE EXTRACTION TOOL INTO THE MOLD RESERVOIR AND PULL OUT THE CAR BODY.

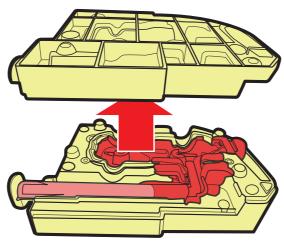


CAUTION: A FEW DROPS OF FUSION FLUID MAY DRIP FROM THE MOLD.



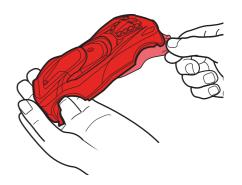


OPEN THE CAR MOLD.

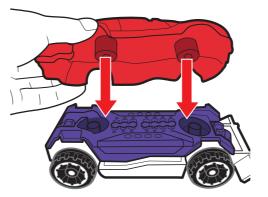


REMOVE EXCESS MATERIAL. MAKE SURE THE WHEEL OPENINGS ARE CLEAR.





ATTACH THE CAR BODY TO THE CHASSIS USING THE LOCATION PINS.



YOUR NEW HOT WHEELS® CAR IS READY TO CUSTOMIZE!

